



the hallicrafters co.

MANUFACTURERS OF ELECTRONIC EQUIPMENT, CHICAGO 24, U. S. A.

TUBES AND FUNCTIONS

6DC6 RF Amplifier
 6BA7 First Mixer
 12AT7 Crystal Oscillator
 6DC6 First IF Amplifier
 (6 MC to 6.5 MC)
 6BA7 Second Mixer
 6CB6 Variable Frequency
 Oscillator (VFO) (Linear)

6DC6 Second IF Amplifier (1005 KC)
 6BA6 Third Mixer
 12AT7 SSB Switching Oscillator
 6DC6 Third IF Amplifier
 (50.75 KC)
 6BY6 Product Detector
 6BJ7 AM Detector, Second AVC
 Rectifier, AM ANL

12AX7 BFO, First Audio
 Amplifier
 6AQ5 Audio Output
 6AU6 100-KC Crystal Calibrator
 6AU6 "S" Meter Amplifier
 6AU6 First Loop AVC Amplifier
 OA2 Voltage Regulator
 Five Silicon Diodes

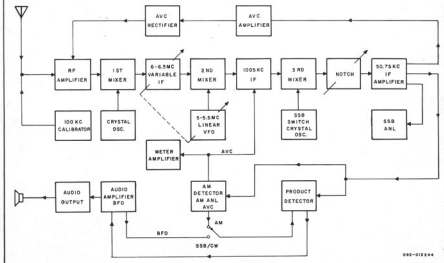


Figure 1. Block Diagram of Receiver.

TECHNICAL SPECIFICATIONS

FREQUENCY COVERAGE

WWV

80-Meter Band

40-Meter Band

20-Meter Band

15-Meter Band

10-Meter Band

10-Meter Band

10-Meter Band

10-Meter Band

9.6 MC to 10.1 MC (Not Calibrated).

3.5 MC to 4.0 MC.

7.0 MC to 7.5 MC.

14.0 MC to 14.5 MC.

21.0 MC to 21.5 MC.

28.0 MC to 28.5 MC.

28.5 MC to 29.0 MC.

29.0 MC to 29.5 MC.

29.5 MC to 30.0 MC.

TECHNICAL SPECIFICATIONS (CONT.)

IF FREQUENCIES	6.505 MC to 6.005 MC (Variable), 1005 KC, and 50.75 KC.
RECEPTION	AM, CW, and Single Sideband (SSB).
SENSITIVITY-AM	Less than 1 microvolt for a 10-DB signal-to-noise ratio (30% modulation).
SENSITIVITY-SSB/CW	Less than 1/2 microvolt.
SELECTIVITY	Variable in five steps providing 0.5, 1, 2, 3, and 5 KC bandwidth at 6 DB down.
STABILITY	Better than 300 cycles after a 15-minute warmup.
CALIBRATION ACCURACY	Better than 1000 cycles between 100-KC calibration points after indexing.
IF REJECTION	More than 1000X (60 DB) down.
IN-BAND TWEETS	Less than 1 microvolt equivalent.
POWER GAIN	Less than 1 microvolt (30% modulation) for 0.5 watt audio output.
AUDIO POWER OUTPUT	1.5 watts with distortion less than 10%.
AVC FIGURE OF MERIT	More than 60 DB.
POWER SOURCE	105 volts to 125 volts, 50/60 cycles.
POWER CONSUMPTION	85 watts.
NUMBER OF TUBES	18 (including voltage regulator), plus 5 silicon diodes.
SPEAKER OUTPUT	3.2 ohms and 500 ohms, rear-mounted, three-contact, screw-type terminal strip.
HEADPHONE OUTPUT	50 ohms to 2000 ohms; panel mounted phone jack accepts standard 1/4-inch phone plug.
ANTENNA INPUT	50 ohms to 70 ohms unbalanced; rear chassis mounted SO-239 receptacle accepts Amphenol type 83-1SP coaxial connector.
AUXILIARY CONTROL SOCKET	Rear chassis mounted octal socket accepts standard 8-pin octal plug (supplied).
DIMENSIONS (overall)	16 inches wide, 10-1/2 inches high, and 16 inches deep.
SHIPPING WEIGHT	47 pounds.
NET WEIGHT	44 pounds.



Figure 2. View of Model SX-115 Receiver.

SECTION I

GENERAL DESCRIPTION

1-1. INTRODUCTION.

The Model SX-115 is a triple-conversion, heterodyne-type communications receiver having the following features:

A high order of mechanical and electrical stability.

Accurate frequency readout.

Linear tuning.

1-KC calibration marks on all bands.

Constant tuning rate.

Transmitter-type VFO with differential temperature compensation.

Back-lash free, gear-driven tuning mechanism.

Crystal-controlled first and third conversion oscillators.

Less than 1/2 microvolt sensitivity on SSB and CW.

Excellent spurious and image rejection.

Selectable sidebands.

Selectivity variable in five steps from 500 CPS to 5 KC.

Amplified, dual-loop AVC with fast attack and slow release.

Product detector for SSB/CW; envelope detector for AM.

IF-type noise limiter for SSB/CW; automatic threshold series type for AM.

Band gain equalization.

Audio inverse feedback.

Reduced weight through the use of aluminum panel and chassis construction.

Built-in, 100-KC crystal calibrator.

Heating element for reduced warmup drift.

SECTION II

INSTALLATION

2-1. UNPACKING.

After unpacking the receiver, examine it closely for damage which may have occurred in transit. Should any sign of damage be apparent, file a claim immediately with the carrier stating the extent of damage. Carefully check all shipping labels and tags for instructions before removing or destroying them.

2-2. LOCATION.

The receiver may be placed in any location that will permit free air circulation through the ventilation holes and openings in the cabinet. Avoid excessively warm locations such as those near radiators and heating vents. Also avoid direct blasts of air from circulating fans, etc. Do not place speakers or any other objects that will impair natural ventilation on the cabinet cover.

2-3. ANTENNAS.

The Model SX-115 uses a special bandpass type circuit designed for an unbalanced 50-ohm to 70-ohm input. Any of the popular dipole or beam antennas using 50-ohm to 70-ohm coaxial transmission line will suffice. It should be remembered, however, that these antennas will only give optimum results over a limited frequency range. Generally speaking, the same rules that apply to transmitting antennas will hold true for receiving antennas. For further information on this subject, refer to the "Radio Amateur's Handbook" or the "A.R.R.L. Antenna Book", both published by the American Radio Relay League, West Hartford, Connecticut, U.S.A.

IMPORTANT

Some form of lightning protection should be provided which will comply with local code requirements.

2-4. GROUNDS.

All station equipment should be bonded together with heavy copper wire or braid and connected to a cold water pipe or earth ground. An external chassis ground terminal is provided on the rear of the Model SX-115 for this purpose.

2-5. POWER SOURCE.

The SX-115 is designed to operate from a 105-volt to 125-volt, 50/60-cycle AC power source. Power consumption is 85 watts.

NOTE

If in doubt about your power source, contact your local power company prior to inserting the power cord into any power outlet. Plugging the power cord into the wrong source can cause extensive damage to the unit.

2-6. SPEAKER.

A three-contact terminal strip, marked "G", "3.2" and "500", is provided at the rear of the receiver for connecting an external speaker or line (see figure 3). Any permanent-magnet type speaker with a 3.2-ohm voice coil can be used by connecting the two leads from the speaker voice coil to the terminals marked "3.2" and "G". If it is desired to use a speaker with a voice coil impedance other than 3.2 ohms, a matching transformer should be employed to insure optimum performance. The transformer should be mounted on or near the speaker and should have a five-watt power rating, a 500-ohm primary impedance, and a secondary impedance to match that of the speaker voice coil. Connect the primary of the matching transformer to terminals "500" and "G" and the secondary to the speaker voice coil terminals.

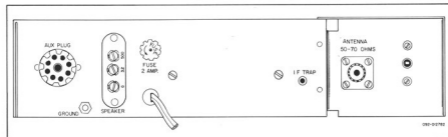


Figure 3. Rear View of Receiver.

It should be noted that insertion of the headphone plug into the front panel headphone jack will silence the 3.2-ohm speaker output. However, the 500-ohm output will remain in operation at all times.

The Hallicrafters Model R47 speaker is designed for use with your receiver. The leads are connected to terminals "3.2" and "G".

2-7. HEADPHONES.

The headphone jack marked PHONES is located on the front panel and is so wired that the 3.2-ohm speaker output is automatically disabled when the headphones are inserted. The headphone impedance is not critical, and any headphones ranging in impedance from 50 ohms to 2000 ohms will provide satisfactory performance.

2-8. REMOTE RECEIVE-STANDBY SWITCH.

The receiver may be disabled from a remote location by connecting a remote SPST switch or relay between pins 1 and 4 of the auxiliary socket at the rear of the chassis. To operate the receiver with the remote switch, the RECEIVE-STANDBY switch on the front panel must be left in the STANDBY position. See figure 4.

2-9. RELAY AND TRANSMITTER SWITCHING.

One-half of the RECEIVE-STANDBY switch connects terminals 2 and 5 of the auxiliary socket (chassis rear) when the switch is placed in the STANDBY position. This may be used to actuate a transmitter control relay or for other applications where the current does not exceed 1 ampere at 125 volts AC or DC. See figure 4.

2-10. IF OUTPUT.

The 50.75-KC IF output is available at pin 7 of the auxiliary socket (SO2). Any connection to this terminal should be made with the shortest possible length of low capacity cable and fed only into a high impedance input. Complete shielding is VERY important.

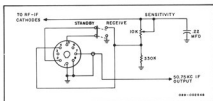


Figure 4. Sensitivity and Receive-Standby Circuit.

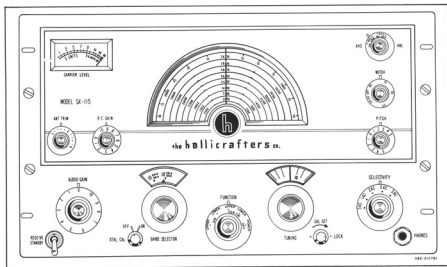


Figure 5. Front Panel of Receiver.

SECTION III

FUNCTION OF OPERATING CONTROLS

3-1. RF GAIN CONTROL.

The RF GAIN control varies the gain of the RF amplifier and the 1005-KC IF amplifier. Maximum sensitivity is obtained with the control set at "10" (fully clockwise). In this position, the tubes being controlled are operating at maximum gain with minimum cathode bias. As the control is rotated counterclockwise, the cathode bias is increased with a resultant decrease in gain.

To realize the full benefit of the excellent AVC characteristics of the Model SX-115 and to obtain accurate "S" meter readings, the RF GAIN control should be set at "10" (maximum sensitivity) for all conditions of normal operation.

3-2. BAND SELECTOR CONTROL.

The BAND SELECTOR control operates the bandswitch to place the proper crystal and coils into the circuit to cover the desired frequency range. The band covered by each position is indicated in the window directly above the control. This control also actuates the dial pointer so that the dial scale in use may be readily identified. Band gain equalization is automatically provided by this control.

3-3. ANTENNA TRIMMER.

The ANT. TRIM control operates a variable capacitor connected across the secondary of the antenna coil in use. Adjustment of this capacitor compensates for the loading effect of various types of antennas. This control is adjusted for maximum signal after the TUNING control is adjusted to the desired frequency. Once adjusted, the ANT. TRIM usually requires no further adjustment until the receiver is switched to another band.

3-4. AUDIO GAIN CONTROL.

The AUDIO GAIN control adjusts the audio output level at the speaker terminals and PHONES jack. Clockwise rotation increases the signal applied to the grid of the audio amplifier, thus increasing the audio output.

3-5. AVC-ANL SWITCH.

This is a four-position switch which provides AVC OFF, AVC ON, SSB noise limiting and AM noise limiting. In the AVC OFF position, AVC voltage is removed from all controlled

stages except the "S" meter amplifier. This allows the "S" meter to be used to indicate relative signal strength or as a tuning indicator. In the AVC ON position, both AVC loops are in operation to automatically control the receiver gain. In the SSB-ANL position, the AVC circuitry remains in operation and the SSB IF noise limiter is placed in operation. This position should be used on SSB if noise problems are encountered. It may be found desirable to use this position at all times for CW reception as it is quite effective in removing key clicks, etc. from CW signals. This position is not satisfactory for AM reception.

The AM-ANL position allows the AVC circuitry to remain in operation and also places the automatic threshold series noise limiter in operation. This position should be used, as noise conditions dictate, for AM reception. This position is not satisfactory for SSB or CW reception.

3-6. SELECTIVITY CONTROL.

The SELECTIVITY control is used to vary the IF selectivity of the receiver to suit receiving conditions. Five degrees of selectivity are available, ranging from 500 CPS for CW reception under crowded band conditions to 5 kilocycles for maximum fidelity of voice modulated signals where band conditions permit. The five selectivity positions are indicated on the SELECTIVITY control and indicate the 50.75-KC IF bandwidth at the 6-DB points.

NOTE

Unlike most receivers, the selectivity is improved in the AVC-ON position because of the selectivity characteristics of the front-end AVC loop. Figure 6 contains IF selectivity curves.

Recommended positions for various modes

are:

CW	0.5 KC or 1 KC
SSB	2 KC or 3 KC
AM	3 KC or 5 KC

3-7. T-NOTCH FILTER.

The NOTCH control varies the notch frequency within the 50.75-KC IF passband and is very useful in attenuating or eliminating an undesirable heterodyne. Since the notch width is quite narrow, it follows that it is essentially a single frequency device and cannot attenuate more than one heterodyne if the heterodynes are separated by more than 500 cycles in frequency.

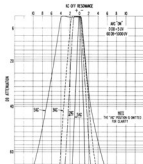
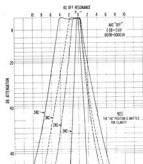


Figure 6. IF Selectivity Curves.

The T-Notch is very effective when using exalted carrier reception (AM with BFO on). The NOTCH control is adjusted to approximately 50 KC so that the incoming signal carrier is removed. This will remove the low frequency heterodyne which may be heard if the receiver is not tuned to exactly zero beat with the incoming signal. The AM signal under these conditions will tune similar to double-sideband suppressed carrier and may be received in either upper or lower sideband position. (See figure 7.)

3-8. PITCH CONTROL.

The PITCH control is a front panel adjustment to allow the beat frequency oscillator to be set at exactly 50 KC.

NOTE

The PITCH control should not be used for tuning purposes as the BFO frequency must be maintained if best performance is to be achieved.

The correct control setting will be near "0" on the PITCH control knob. The exact point may be found by placing the FUNCTION control in UPPER SSB/CW, the SELECTIVITY to 5 KC, and the XTAL CAL. switch to ON.

Adjust TUNING to near zero beat at any 100-KC Cal. check point. Switch the FUNCTION control to LOWER SSB/CW and adjust the PITCH control until the frequency of the beat note remains the same in either UPPER or LOWER SSB/CW position. After this position has been established, the control should remain in this position at all times.

3-9. FUNCTION SWITCH.

The FUNCTION switch performs four functions: (1) It turns the receiver ON and OFF; (2)

it switches the third conversion oscillator to operate at the required frequency (995 KC for LOWER sideband and 1055 KC for UPPER sideband); (3) It turns on the BFO in both SSB/CW positions to provide the heterodyning signal necessary for this type of reception; and (4) It selects either the product detector circuit (SSB/CW) or the diode detector (AM), connecting the product detector tube as an additional audio amplifier for AM operation.

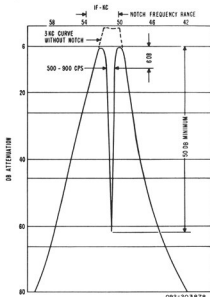


Figure 7. IF Selectivity with Notch.

To illustrate how selectable sideband reception is accomplished, a numerical example is given. Consider an incoming signal at 7000 KC, modulated 1 KC. Since modulation of a carrier causes the generation of sideband frequencies numerically equal to the carrier frequency plus or minus the modulation frequency, the incoming signal consists of the carrier at 7000 KC, a lower sideband at 6999 KC, and an upper sideband at 7001 KC. See figure 8.

The incoming signal is first heterodyned with the output of the first conversion oscillator in the first mixer. The first conversion oscillator operates at a frequency higher than the incoming signal by an amount equal to the first IF frequency of 6.505 MC (variable IF). As a result of this, three new lower frequencies are produced in the output of the first mixer: the carrier at 6.505 MC, the lower sideband at 6.506 MC and the upper sideband at 6.504 MC. These signals are amplified by the 6.505 MC to 6.005 MC IF stage and then heterodyned with the output of the VFO (5.5 MC to 5.0 MC) in the second mixer. Three new lower frequencies are again produced in the output of this mixer stage: a center frequency of 1005 KC, a lower sideband of 1006 KC and an upper sideband of 1004 KC. These signals are amplified by the 1005-KC IF amplifier and fed to the third mixer where they are heterodyned with the output of either the 955-KC (lower sideband) or the 1055-KC (upper sideband) crystal controlled third conversion oscillator. When the FUNCTION switch is placed in LOWER position, three new lower frequencies are produced: the carrier frequency at 50 KC, the lower sideband at 51 KC and the upper sideband at 49 KC. By referring to figure 8, it can be seen that the lower sideband falls within the

IF passband and the upper sideband is rejected. When the FUNCTION switch is placed in UPPER position, the carrier frequency remains at 50 KC but the sidebands have been reversed in the heterodyning process. The upper sideband will now be 51 KC and falls within the IF passband while the lower sideband will appear at 49 KC and be rejected.

3-10. XTAL CAL. SWITCH.

The XTAL CAL. switch controls the operation of the built-in, 100-KC crystal calibrator. When the switch is placed at ON, the calibrator will provide marker signals at every 100-KC point on the dial.

NOTE

The XTAL CAL. switch should be turned to OFF immediately after dial calibration has been completed to avoid the possibility of generating spurious responses in the receiver.

3-11. TUNING CONTROL.

The TUNING control is used to tune the desired signal within the selected band. It also operates the main tuning dial and the kilocycle dial.

The receiver frequency is read from the dial as follows:

The red pointer rising from the hub of the main tuning dial follows the bandswitch setting to show the scale in use. This dial scale carries the 100-KC increments and, for reference, the 50-KC markers.

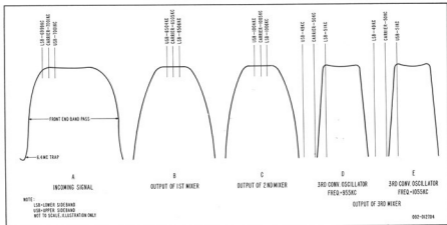


Figure 8. Selectable Sideband Response Curves.

Located at the outer rim of the dial is a fixed pointer and the 25-KC increment scale which divides the 100-KC segments into 25-KC segments. Note that each rotation of the TUNING knob changes the receiver frequency by 25 KC, dividing the 25-KC segments into 1-KC segments.

The dial frequency may be read in the following manner: Read the pertinent numbers on the main dial scale in use. These appear to the left of the movable pointer. To this, add the number of kilocycles that are indicated to the left of the pointer on the segment scale at the outer rim of the main dial. To these numbers, add the number of kilocycles indicated on the kilocycle dial.

For example:

3985 KC is arrived at as follows:

3900 KC on the 80 M scale plus 75 KC on the outer scale plus 10 KC on the kilocycle dial = 3985 KC.

3-12. CAL SET CONTROL.

The CAL. SET control serves two functions: first, it indexes the kilocycle dial exactly to frequency; second, it serves as a friction brake on the tuning mechanism to prevent accidental frequency shift.

To obtain maximum calibration accuracy, the VFO unit should be indexed at the nearest 100-KC calibration mark on the dial. This may be accomplished in the following manner:

1. Turn the XTAL CAL. switch to ON.
2. Turn the FUNCTION switch to UPPER or LOWER SSB/CW.
3. Adjust the TUNING control to zero beat at the nearest 100-KC point.
4. If the kilocycle dial does not indicate "0" with the receiver tuned to zero beat, turn knob until the kilocycle dial reads "0". Rotate CAL. SET to LOCK (fully clockwise). Tune back to zero beat with the kilocycle dial locked. This allows the receiver tuning to be changed but holds the kilocycle dial stationary at the desired point. After zero beat has been reached, release CAL. SET (turn fully counterclockwise).

For accurate frequency readout on AM, the FUNCTION switch should be placed in UPPER or LOWER SSB/CW position and the TUNING adjusted to zero beat with the incoming carrier. If exalted carrier reception (AM with BFO on) is used, the indicated frequency will be the correct frequency.

SECTION IV OPERATION

4-1. SINGLE-SIDEBAND RECEPTION.

Set the front panel controls as outlined below.

RF GAIN 10 (maximum sensitivity)

BANDSELECTOR. To desired band

AUDIO GAIN Approximately 2

AVC-ANL AVC ON

SELECTIVITY . . . 2 KC or 3 KC

FUNCTION Usually LOWER SSB/
CW for 80 and 40
meters and UPPER
SSB/CW for 20, 15,
and 10 meters.

PITCH 0

NOTCH OFF

RECEIVE- RECEIVE
STANDBY

CAL. SET OFF

XTAL CAL. OFF

ANT. TRIM 0

TUNING As desired

Slowly adjust the TUNING control until voice modulation sounds natural. Peak the ANT. TRIM for maximum "S" meter indication. Adjust the AUDIO GAIN control as desired. Adjust the SELECTIVITY control for best reception. If an undesirable heterodyne appears, adjust the NOTCH control for maximum attenuation.

It should be remembered that an SSB signal will convey intelligence only when the correct sideband position has been selected on the FUNCTION switch. If the signal does not tune in properly, change the FUNCTION switch to the other SSB/CW position.

The RF GAIN control should be set at 10 (maximum sensitivity) for all conditions of normal operation and the receiver volume should be controlled with the AUDIO GAIN control. Failure to do this will degrade the excellent AVC characteristics of the receiver and will also change the "S" meter calibration.

Do not use the PITCH control for tuning purposes. It must be set as described in paragraph 3-8 if best performance is to be realized.

The AVC-ANL control may be used as conditions warrant for noise reduction.

4-2. CW RECEPTION.

Set all controls as described under single-sideband reception except for the SELECTIVITY and AVC-ANL controls.

The SELECTIVITY control will normally be in the 0.5-KC or 1-KC position for CW reception.

The AVC-ANL control should be placed in SSB-ANL position at all times. This is very useful in removing key clicks as well as impulse type noise.

Under all conditions of normal operation, the RF GAIN control should be set at 10 (maximum gain). Do not use the PITCH control for tuning purposes.

4-3. AM RECEPTION.

Set all controls as described under single-sideband reception except for the FUNCTION and SELECTIVITY controls.

The FUNCTION control should be placed in UPPER or LOWER AM and the SELECTIVITY control should be in the 3-KC or 5-KC position.

The NOTCH control may be used as necessary for removing undesirable heterodynes.

The AVC-ANL switch may be placed in AM-ANL position as conditions warrant for noise reduction.

4-4. EXALTED CARRIER AM RECEPTION.

In short-wave reception, it frequently happens that transmission conditions are different for waves of slightly different frequencies. As a result, in the case of voice modulated transmissions, AM particularly, which involve sideband frequencies differing slightly from the carrier frequency, the carrier and sideband components may not be received in the same relative amplitudes and phases that were present at the trans-

mitter. This effect, known as selective fading, causes severe distortion of the signal.

This type of distortion can be reduced considerably by utilizing the selectable sideband feature of the Model SX-115 receiver operating in an exalted carrier mode (i.e., the transmitted carrier is positioned out of the receiver's IF passband along with one sideband, producing a suppressed carrier single-sideband signal). The carrier is subsequently reinserted by the receiver's BFO and the signal is detected in the same manner as a single-sideband signal.

All controls should be set as described under single-sideband reception. Place the FUNCTION switch in the SSB position that gives best reception. In addition, the NOTCH control should be adjusted to the carrier frequency (approximately 50 KC) to null out the incoming signal carrier.

If noise conditions warrant, the AVC-ANL control should be used.

4-5. USE AND ADJUSTMENT OF "S" METER.

The "S" meter provides a visual means of determining whether or not the receiver is properly tuned, as well as an indication of the signal strength. The "S" meter circuit consists of a D.C. milliammeter connected in the cathode circuit of the meter tube, the grid of which is controlled by AVC voltage. Since the cathode current of the tube varies with the strength of the incoming signal, the meter will indicate signal strength. The meter is calibrated in "S" units from 1 to 9, and in decibels to 60 DB above S9. The indications on the "S" meter will be correct only when the RF GAIN control is set at "10" (maximum sensitivity) and the AVC switch is set at ON.

NOTE

The "S" meter will also indicate relative signal strength with the AVC OFF and/or with the RF GAIN control not at maximum sensitivity.

S9 represents a 50-microvolt signal at the antenna input to the receiver, assuming a 50-ohm termination. Each "S" unit represents approximately 6-DB change in signal strength.

For accurate readings, both the mechanical and electrical zero adjustments on the meter should be checked periodically.

The mechanical zero adjustment is at the rear of the meter and is adjusted (with receiver power off) so that the pointer is exactly at the end of the meter scale on the right-hand side.

The electrical zero adjustment (meter zero) should be made after the receiver has been thoroughly warmed up. With the RF GAIN control at "O", the meter zero control (mounted on top of chassis near the VFO) is adjusted so that the meter pointer is exactly at the end of the meter scale on the left-hand side.

NOTE

Do not adjust factory gain control unless an accurately calibrated signal source is available (see Adjustment of Factory Gain "S" Meter Control).

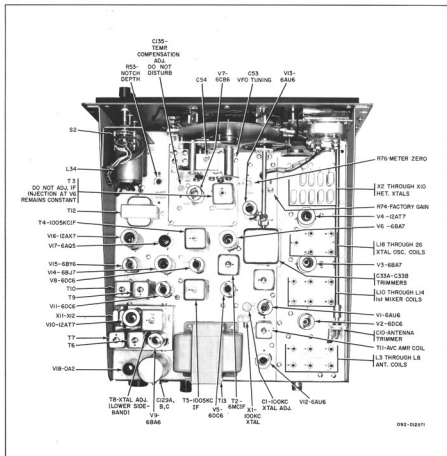


Figure 9. Top Chassis View of Receiver.

SECTION V

ALIGNMENT

5-1. GENERAL.

Alignment of the receiver should not be attempted until all other possible causes of faulty operation have been exhausted.

NOTE

Do not make any alignment adjustments unless the operation of this receiver is fully understood and adequate test equipment is available.

5-2. TEST EQUIPMENT REQUIRED.

1. Signal generator having 50-KC to 30-MC coverage, a calibrated output level meter, and a 50-ohm termination.

2. Vacuum tube voltmeter (VTVM).

3. Output meter (or AC scale of VTVM). If a VTVM is used, connect it to terminals "500" and "G", and terminate the output with a 500-ohm, 2-watt, resistive dummy load.

4. Alignment tool such as General Cement's No. 8606.

5-3. INITIAL CONTROL SETTINGS.

BANDSELECTOR . . . As indicated in chart

AUDIO and RF GAIN . . 10 (Maximum)

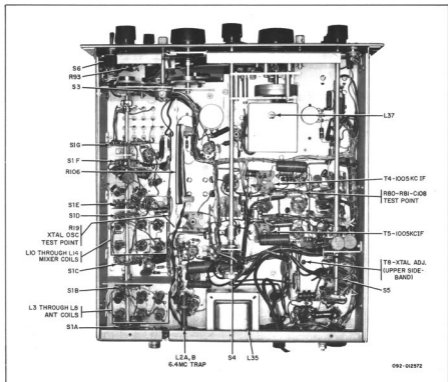


Figure 10. Bottom Chassis View of Receiver.

AVC OFF
 SELECTIVITY .. As indicated in chart
 FUNCTION..... UPPER - AM
 RECEIVE - RECEIVE
 STANDBY

TUNING As indicated in chart
 NOTCH OFF
 ANT. TRIM Mid-point
 XTAL CAL. OFF
 PITCH 0

5-4. ALIGNMENT PROCEDURE.

Step	Signal Generator Connections	Generator Frequency	Band	Output Connections	Selectivity Setting
1	High side directly to terminal 1 of T5	50.75 KC unmod (critical)	80M	VTVM DC Probe to junction of R80, R81, and C108	.5 KC
Remove first conversion oscillator tube (V4) from socket to prevent signal interference. Adjust			top slugs of T6, T7, T9, T10 for maximum indication maintaining approximately 1-volt reading on VTVM.		

Alignment of 1055-KC Third Conversion Oscillator and 1005-KC IF's

2	High side directly to pin 7 of V6	1005 KC mod	80M	Output meter across appropriate speaker output terminals	5 KC
<p>Tune generator slowly through 1005 KC to determine IF passband. Then set generator to center of passband, using sufficient generator output to obtain approximately 1/2 watt receiver output. If no output is obtained, the 1055-KC crystal oscillator may not be oscillating and it will be necessary to turn up the generator output and adjust the 1055-KC crystal activity adjustment (bottom slug of T8) until output is obtained. Adjust for maximum output by adjusting the generator frequency, crystal activity, and the 1005-KC IF slugs (top and bottom of T4 and T5). Note that the signal suddenly disappears when the crystal activity slug is turned into the coil and gradually drops in level when the slug is backed out of the coil. Set the crystal activity adjustment (bottom slug of T8) for a 6-DB reduction in level (as indicated on the output meter) on the gentle slope side of maximum response. Then set the generator as near the center of the IF passband as possible, tune in either direction from center, and observe the response. If it is symmetrical, the adjustment is completed; if not, reset the generator frequency near the center of the passband and repeat T4 and T5.</p>					

Alignment of 955-KC Third Conversion Oscillator

3	High side directly to pin 7 of V6	1005 KC mod	80M	Output meter across appropriate speaker output terminals	5 KC
<p>Set FUNCTION control at LOWER-AM. Tune generator slowly through 1005 KC to determine IF passband. Set generator to center of passband, using sufficient generator output to obtain approximately 1/2 watt receiver output. If no output is obtained, the 955-KC crystal oscillator may not be oscillating and it will be necessary to increase the generator output and adjust the 955-KC crystal activity adjustment (top slug of T8) until output is obtained. Adjust for maximum output by adjusting the signal generator frequency and the crystal activity (top slug of T8). Note that the signal suddenly disappears when the crystal activity slug is turned into the coil and gradually drops in level when the slug is backed out of the coil. Set this slug to a point on the gentle slope side of maximum response that produces the same audio output as that obtained with FUNCTION switch in UPPER-AM position.</p>					

Alignment of 6.0-MC to 6.5-MC Variable IF

4	High side directly to pin 7 of V3	6.050 MC	80M	Output meter across appropriate speaker output terminals	5 KC
5	Same	6.45 MC	Same	Same	Same

Replace V4 and adjust receiver TUNING until a signal is heard at approximately 3.95 MC. Adjust top slug of T1 and T2 for maximum receiver output.

Adjust receiver TUNING until a signal is heard

at approximately 3.55 MC. Adjust both trimmers on C33 for maximum receiver output. These trimmers are accessible through the side of the shield can that covers C33. Repeat slug and trimmer adjustments as previously described until no further increase is noted.

5-5. ADJUSTMENT OF CRYSTAL CONTROLLED FIRST CONVERSION OSCILLATOR.

All of the coil forms in this group, except the WWV coil, have two separate coils and two separate adjustments; (i.e., 80M and 10M-1, 40M and 10M-2, etc.). In all cases, the low frequency adjustment will be nearest the top of the chassis and the 10-meter adjustment will be the core near the bottom of the coil form (see figure 11). All adjustments may be made from the top or bottom of chassis when using an alignment tool such as General Cement's No. 8606.

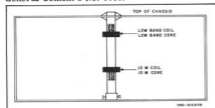


Figure 11. Coil Forms (Crystal Oscillator Plate).

Connect a VTVM (set to read negative DC voltage on 10-volt scale) at the point where R19 (1 megohm) connects to terminal strip near V3. Starting with 80M, adjust each oscillator core in order of increasing frequency, for maximum voltage indication on the VTVM as the BAND SELECTOR switch is advanced through the various ranges. Coil locations are clearly marked on the chassis.

NOTE

After all other adjustments have been made, it is permissible to warp the crystal frequency by rotating the appropriate core slightly to allow more accurate band-to-band calibration, consistent with positive oscillator start as the BAND SELECTOR is rotated through each range.

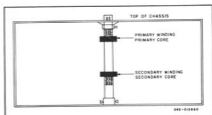


Figure 12. Coil Forms (Antenna and Mixer).

NOTE

Cores may be adjusted from top or bottom of chassis when using an alignment tool such as General Cement's No. 8606.

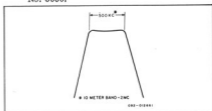


Figure 13. Typical Front-end Response Curve (Except 10-meter Band).

5-6. ALIGNMENT OF BANDPASS ANTENNA AND FIRST MIXER COILS.

No attempt should be made to adjust these coils unless component parts in this circuitry have been replaced, or if the gain appears abnormally low over a portion of a particular band.

Controls should be set as follows:

RF GAIN 10 (maximum sensitivity)
AUDIO GAIN 10 (maximum output)
AVC OFF
FUNCTION UPPER-AM
NOTCH OFF
CAL. SET OFF
ANT. TRIM Mid-range (half capacity)
SELECTIVITY . . . 2 KC

The following will apply to all bands except 10 meters. Coil locations are marked on chassis.

- a. Connect signal generator to antenna input on receiver using 50-ohm termination.
- b. Connect output meter across appropriate speaker terminals.
- c. Starting with 80 meters, adjust each band in order of increasing frequency. If it is determined that only one band needs alignment, adjustments should be made only for that band.
- d. Set receiver TUNING 25 KC in from the high frequency end of the dial (i.e., 3.975 MC, 7.475 MC, etc.) and adjust signal generator to the same frequency. (Keep generator level as low as possible to avoid receiver overload.)
- e. Peak appropriate mixer primary and secondary cores and also antenna primary and secondary cores for maximum receiver output. Repeat to cancel out any interaction between adjustments.
- f. Set receiver TUNING to center of dial (i.e., 3.750 MC, 7.250 MC, etc.) and adjust signal generator to the same frequency.
- g. With ANT. TRIM set at mid-range, peak the antenna secondary core only (see coil sketch) for maximum receiver output.
- h. Retune receiver and signal generator to point 25 KC in from high frequency end of dial. Carefully tune in signal and adjust the ANT. TRIM for maximum receiver output. Observe signal generator level and receiver output level.

- i. Tune receiver and signal generator to a point 25 KC in from low frequency end of dial (i.e. 3.525 MC, 7.025 MC, etc.). Keep signal generator level constant, peak ANT. TRIM and observe receiver output level.
- j. If receiver output does not equal that obtained at the high frequency end of the dial, turn mixer primary (top) core in very small increments (usually clockwise from top of chassis) until equal output is obtained at both check points.

NOTE

ANT. TRIM should be peaked for maximum receiver output at each check point.

5-7. ALIGNMENT OF 10-METER BANDPASS ANTENNA AND MIXER COILS.

Equipment needed and connections will be the same as described above.

- a. Set BAND SELECTOR to 10M-4 (29.5 MC to 30 MC).
- b. Adjust receiver TUNING and signal generator to 29.975 MC.
- c. With ANT. TRIM at mid-range, peak 10M mixer primary and secondary cores, and 10M antenna primary and secondary cores for maximum receiver output. Repeat to cancel out any interaction between adjustments.
- d. Set BAND SELECTOR to 10M-2 (28.5 MC to 29 MC) and adjust receiver TUNING and signal generator to 29 MC.
- e. With ANT. TRIM at mid-range, peak 10M antenna secondary only (see coil sketch) for maximum receiver output.
- f. Set BAND SELECTOR back to 10M-4 (29.5 MC to 30 MC) and adjust receiver TUNING and signal generator to 29.975 MC. Carefully tune in signal, peak ANT. TRIM, observe signal generator level and receiver output level.
- g. Set BAND SELECTOR to 10M-1 (28 MC to 28.5 MC) and adjust receiver TUNING and signal generator to 28.025 MC. Carefully tune in signal and peak ANT. TRIM for maximum receiver output.

- h. If receiver output does not equal that obtained at 29.975 MC, turn mixer primary core (top) in very small increments until equal output is obtained at both check points (28.025 MC and 29.975 MC).

NOTE

ANT. TRIM should be peaked for maximum receiver output at each check point.

5-8. ADJUSTMENT OF IF TRAP.

Controls should be set as follows:

RF GAIN 10

AUDIO GAIN 10

AVC OFF

FUNCTION UPPER-AM

NOTCH OFF

XTAL CAL. OFF

ANT. TRIM Mid-range

SELECTIVITY. 2 KC

BAND SELECTOR . 40M

- Connect signal generator to antenna input.
- Set receiver TUNING at 7.1 MC.
- Set signal generator output level at approximately 1000 microvolts and tune to 6.4 MC.
- Adjust both cores in L2 (IF trap), located on rear apron of chassis, for minimum receiver output. Repeat adjustments until no further decrease in output is obtained.
- Check for uniform gain at 7.025 MC and 7.475 MC. If gain is not uniform, repeat adjustments as described in paragraph 5-6 on 40-meter band only.

5-9. ADJUSTMENT OF FACTORY GAIN METER CONTROL.

Controls should be set as follows:

AUDIO GAIN 0

RF GAIN 10

AVC ON

FUNCTION UPPER-AM

SELECTIVITY 3 KC

TUNING 14.3 MC

BAND SELECTOR . 20M

NOTCH OFF

XTAL CAL. OFF

- Connect signal generator to the antenna input. Set generator output level to 50 microvolts unmodulated and tune to 14.3 MC.
- Carefully adjust TUNING for maximum "S" meter deflection and peak ANT. TRIM.
- If "S" meter does not read S9, adjust factory gain control for correct reading.
- Turn RF GAIN control to "O" and check for electrical zero at left end of meter scale.
- Adjust meter zero as necessary and repeat the above steps until the meter reads S9 with the RF GAIN control at 10 and 0 with the RF GAIN control at 0. Both adjustments are located on top of chassis near the VFO.

5-10. BFO FREQUENCY ADJUSTMENT.

The beat frequency oscillator (BFO) has been adjusted at the factory so that its frequency is exactly 50 KC when the PITCH knob is set at "O". A slight readjustment may be necessary occasionally because of normal component aging. To determine if adjustment is required, proceed as follows:

With the SELECTIVITY control at 5 KC, FUNCTION at UPPER SSB/CW, XTAL CAL. at ON, and PITCH control at "O", adjust TUNING to zero beat at any 100-KC check point. Leaving the receiver TUNING unchanged, switch the FUNCTION switch to LOWER SSB/CW. If the beat oscillator frequency is correct, zero beat will be maintained in both the UPPER and LOWER SSB/CW positions. If the beat oscillator is off frequency, a beat note will be heard when switching from UPPER to LOWER SSB/CW. Adjustment of the oscillator is recommended only if the frequency of the audible beat note exceeds 200 CPS with the PITCH knob at "O".

NOTE

In instances where the beat oscillator is considerably off frequency, it may not be possible to obtain a zero beat when tuning through a signal. If this is the case, it will be necessary to roughly set the BFO to 50 KC as follows: Set SELECTIVITY to .5 KC, FUNCTION to UPPER SSB/CW, and tune receiver to a noisy part of band (not to a signal). Remove the PITCH knob and adjust the BFO slug for minimum noise. Set the SELECTIVITY control to 5 KC and make the BFO frequency check as outlined above.

If the BFO frequency check indicates adjustment is necessary, proceed as follows:

- Remove the PITCH control knob, turn the BFO slug a few degrees in the direction that lowers the beat note frequency, and repeat the BFO frequency check.
- Continue varying the setting of the slug in small steps and repeat the BFO frequency check until zero beat is obtained in both UPPER and LOWER SSB/CW positions.
- After the correct slug setting has been determined, replace the PITCH knob with "O" in the top center position, being careful not to disturb the slug setting.

5-11. NOTCH FREQUENCY AND DEPTH ADJUSTMENTS.

Readjustment of the notch filter circuit is not normally necessary unless the components in the notch circuit are replaced. To check the circuit, proceed as follows:

- Check the BFO frequency as previously described so that zero beat is maintained in either sideband position.
- Set FUNCTION to UPPER SSB/CW, SELECTIVITY to 3 KC and AVC to ON, and tune in an unmodulated signal (strength approximately S9) to zero beat.
- Switch FUNCTION to UPPER AM.
- Tune NOTCH control for minimum "S" meter indication.
- Adjust notch depth (on top of chassis, right side of VFO) for further decrease in "S" meter reading.

- Repeat steps "d" and "e" until no further decrease in meter reading is noted. At this point, the notch frequency should indicate 50 KC.

If the notch frequency does not indicate 50 KC with the receiver at zero beat as described above, loosen knob and reset it to 50 KC.

5-12. CRYSTAL CALIBRATOR ADJUSTMENT.

The crystal adjust trimmer is located near the power transformer on top of chassis and is used to adjust the 100-KC crystal exactly to frequency by comparison with the 10-MC signal transmitted by WWV.

- Set all receiver controls for AM reception, set BANDSELECTOR to WWV, and adjust TUNING to WWV signal (WWV mark on dial).
- During the period of no signal modulation, turn XTAL CAL. ON and carefully set the crystal adjust so that the crystal calibrator zero beats with the signal received from WWV.

NOTE

If this adjustment is attempted during periods that WWV is modulated, an erroneous zero beat may be obtained with the modulating frequency instead of the desired carrier frequency.

5-13. VFO CALIBRATION ALIGNMENT.

If the electrical index check at the 100-KC check points on all bands shows that the large dial calibration marks consistently fall to one side of the top pointer, a trimmer adjustment is indicated.

Proceed as follows:

- Mechanically index dial by tuning exactly to the lowest frequency calibration mark on main dial (i.e., 3.5 MC, 7.0 MC, etc.). The small kilocycle dial should read "O" at this point. If it does not, turn until kilocycle dial does read "O" and rotate CAL. SET to LOCK. Adjust TUNING until main dial is exactly at the low band edge and release CAL. SET LOCK.
- Place FUNCTION to UPPER SSB/CW, SELECTIVITY to 3 KC, AVC to ON, and XTAL CAL. to ON.
- Loosen locknut on C54 (top of VFO) and carefully adjust C54 in very small

increments until zero beat is heard. Care should be exercised to make sure that the correct 100-KC beat note is tuned in with the trimmer.

- d. Check across the dial at the 100-KC check points. If the frequency error is less than 1000 cycles, the calibration will be within acceptable limits. If the error at the high frequency end of the dial (i.e., 4.0 MC, 7.5 MC, etc.) is greater than 1000 cycles, the VFO may require a coil adjustment in addition to the trimmer adjustment.

5-14. CONDITION REQUIRING COIL AND TRIMMER ADJUSTMENT.

If the dial error progressively increases in the same direction with the high frequency end point running more than 1000 cycles in error, then adjust both L27 and C105 as follows:

- a. Mechanically index the VFO as previously described.
- b. Adjust TUNING exactly to high frequency end of dial (i.e., 4.0 MC, 7.5 MC, etc.) and adjust L27 to zero beat.
- c. Adjust TUNING exactly to low frequency end of band and adjust C54 for zero beat.
- d. Repeat steps "b" and "c" until zero beat is obtained exactly at "O" at both ends of the dial.
- e. Check across the dial at the 100-KC points. If the frequency error is less than 1000 cycles, the VFO calibration is within acceptable limits. If the error exceeds 1000 cycles at any of the mid-points, with the end points at zero error, the VFO condenser should be knifed in. This operation should not be attempted by other than qualified personnel thoroughly familiar with the technique.

NOTE

A receiver covering 5.0 MC to 5.5 MC and having a 100-KC calibrator will be very useful in adjusting the VFO calibration. With the Model SX-115 dial set at the high frequency end (i.e., 4.0 MC, 7.5 MC, etc.), the VFO frequency will be 5.0 MC. L27 is adjusted at this frequency. With the Model SX-115 dial set at 3.5 MC, 7.0 MC, etc., the VFO frequency will be 5.5 MC. Adjust C54 at this point.

5-15. ADJUSTMENT OF T11 (AVC AMPLIFIER CIRCUIT).

Controls should be set as follows:

RF GAIN 10
AUDIO GAIN 0
AVC ON
SELECTIVITY . . . 3 KC
FUNCTION UPPER SSB/CW
BAND SELECTOR . 20M
NOTCH OFF
XTAL CAL. ON

Adjust TUNING for maximum "S" meter deflection at any 100-KC check point (antenna disconnected). Back core fully out of coil (T11) by turning counterclockwise until core stops. As the core is turned clockwise into the coil, the "S" meter will gradually decrease and suddenly show a slight increase in reading. This will be the correct adjustment point.

NOTE

The exposed screw threads should measure approximately 3/4 inch at this point.

SECTION VI

SERVICE DATA

6-1. 50.75-KC IF SYSTEM.

Figure 14 shows the type of coupling used in the 50.75-KC IF system. Note that inductive coupling is avoided by careful shielding of the IF coils and signal transfer occurs only through capacitance and resistance. By increasing the value of "C" and decreasing "R", the selectivity is made sharper; by decreasing "C" and increas-

ing "R", the selectivity is made broader. The proper values of "C" and "R" are switched in the circuit by means of the SELECTIVITY control. "R" varies the "Q" of the tuned circuit and "C" varies the coupling. This R-C coupling arrangement affords a more accurate means of selectivity control than that readily obtainable by any other method.

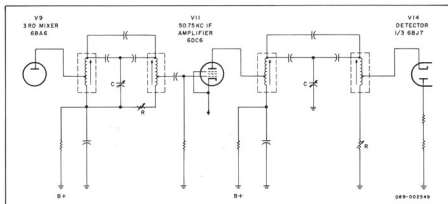


Figure 14. Equivalent Schematic Diagram of the 50.75-KC IF System.

6-2. CHASSIS REMOVAL.

The chassis and front panel assembly are removable from the cabinet as a unit by removing the two screws (top & bottom) at each side of the front panel and the three screws on the under-side of the cabinet.

6-3. TUBE AND DIAL LAMP REPLACEMENT.

To gain access to the tubes and dial lamps, raise the hinged top cover of the cabinet. The tube locations and their functions are shown in figure 16.

6-4. RESTRINGING DIAL POINTER MECHANISM.

Remove the chassis from the cabinet (see paragraph 6-2). The procedure for restringing the pointer drive is as follows:

1. Remove the front panel from the chassis by removing knobs (bristol wrench), jacks, meter connections, and two screws from each side of the panel.
2. Remove the band selector dial.
3. Make up dial cord as shown in figure 15.
4. Rotate the BAND SELECTOR control shaft maximum clockwise.
5. Place the loop at the end of the dial cord over the pin (1) on the drum. Following the numerical sequence and

arrows as shown in figure 15, string the dial cord and anchor the spring in the chassis hole provided. Select the spring in the chassis hole providing the required tension.

6. Check the spring clearance at the bottom pulley by rotating the BANDSELECTOR shaft fully counterclockwise; the end of the spring should just clear the lower idler pulley and the track mounting screw. This clearance can be obtained by loosening and resetting the drum on the BAND SELECTOR shaft.
7. Rotate the BANDSELECTOR shaft fully clockwise. Place the pointer assembly on the pointer track and engage the dial cord in the clips. Align the top of the pointer with the top of the calibration figure on the 80-meter band (3500 KC to 4000 KC).
8. Replace the band selector dial and index it in the 80-meter position.
9. Rotate the BAND SELECTOR control shaft fully counterclockwise to the 10-meter band (29.5 MC to 30.0 MC) being careful not to shift the pointer along the cord. At the end of travel, the pointer should just clear (and be in line with) the fixed pointer at the dial edge. The pointer must also line up with the center of the dial shaft. This can be adjusted by loosening the pointer-track mounting screws and shifting the track as required.

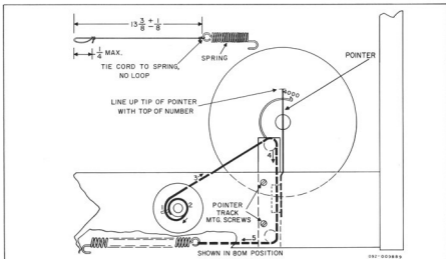


Figure 15. Dial Cord Restraining.

10. Rotate the BAND SELECTOR control shaft fully clockwise. Clinch the pointer clips on the dial cord and apply a drop of household cement to each to prevent slippage. Check the pointer operation. If side play is evident, check the bearing points of the pointer saddle.

Bearing pressure on all four points should be light and even for smooth operation.

11. Reassemble the front panel and install the chassis in the cabinet.

TROUBLE SHOOTING CHART

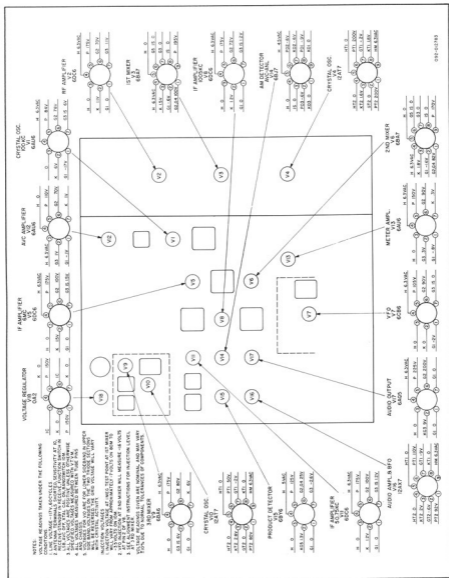
Symptom	Possible Cause
No output on one sideband	Check V10, incorrect crystal activity adjustment T8 (see Alignment of 955-KC and 1055-KC Third Conversion Oscillators)
No output on one band segment	Incorrect core adjustment (see Adjustment of Crystal Controlled First Conversion Oscillator)
No output SSB/CW only	Check V15 and V16
No output AM only	Check V14
No "S" meter indication	Check V13
No Crystal Calibrator Signal	Check V1
"S" meter reads but no output	Check V15, V16, and V17; shorted speaker terminals; defective speaker
Weak and distorted audio	3.2-ohm and 500-ohm speaker terminals shorted or speaker connected to wrong terminals

6-5. SERVICE OR OPERATION QUESTIONS.

For any further information regarding operation or servicing of the receiver, contact the Hallicrafters dealer from whom the receiver was purchased. The Hallicrafters Company maintains an extensive system of authorized service centers where any required service will be performed promptly and efficiently at nominal charge. All Hallicrafters Authorized Service Centers display the sign shown at right. For the location of the one nearest you, consult your telephone directory.

Do not make any service shipments to the factory unless instructed to do so by letter. The Hallicrafters Company will not accept the responsibility for any unauthorized shipments.

The Hallicrafters Company reserves the privilege of making revisions in current production of equipment and assumes no obligation to incorporate these revisions in earlier models.



SERVICE REPAIR PARTS LIST

Schematic Symbol	Description	Hallicrafters Part Number	Schematic Symbol	Description	Hallicrafters Part Number	Schematic Symbol	Description	Hallicrafters Part Number
CAPACITORS			CAPACITORS (CONT.)			RESISTORS* (CONT.)		
C1	Variable, Trimmer, 8 mfd to 50 mfd, NT50	944-200437	C24, 95, 119	0.1 mfd, .40%, -20%, 50V, Ceramic Disc	947-001146	R76	200 Ohm, Variable (5 Meter Adj.)	025-001990
C2, 70, 85	2.2 mfd, 10%, Composition	947-200403-04	C96, 98, 105, 109, 125, 126, 127, 128, 129	0.001 mfd, 20%, 500V, Ceramic Disc	947-100503	R78, 87	150K Ohm	451-252154
C3, 24, 25	0.01 mfd, .40%, -20%, 500V, Ceramic Disc	947-100224	C99	0.047 mfd, 10%, 200V, Tubular Mylar	048-001290-04	R81	320K Ohm	451-252824
C9, 62, 74, 76, 77, 101, 112, 113, 114			C100	0.47 mfd, 10%, 200V, Tubular Mylar	048-001302-04	R82, 83, 102	270K Ohm	451-252774
C4	82 mfd, 2%, 300V, Duramica	481-161830	C104, 108	0.05 mfd, 50V, Ceramic Disc	947-001144	R84, 89	3.3 Ohm, 1 watt	451-253033
C5, 12, 28, 29, 36, 40, 63, 64, 66, 67, 72, 75, 81, 86, 103, 106, 115, 132, 137, 139			C111	0.0022 mfd, 10%, 400V, Tubular Mylar	048-001308-04	R90	500K Ohm, Variable (AUDIO GAIN)	025-001995
C6	820 mfd, 5%, 300V, Duramica	481-162621	C112	300 mfd, 2%, 300V, Duramica	481-161301	R91	15 Megohm	451-252156
C7	18 mfd, 5%, 300V, Duramica	481-132180	C117	220 mfd, 2%, 300V, Duramica	481-161323	R99	270 Ohm, 1 watt	451-252271
C8	75 mfd, 5%, 300V, Duramica	481-162750	C121, 124	100 mfd, 2%, 300V, Duramica	481-161301	R101	47 Ohm, 1 watt	451-252470
C9	390 mfd, 5%, 300V, Duramica	481-162390	C122	160 mfd, 2%, 300V, Duramica	481-161561	R102	1500 Ohm, 5 watt, W.W.	451-252824
C30	Variable, ANT. TRIM	048-000505	C123	100 mfd, 2%, 300V, Duramica	481-161561	R103	680K Ohm	451-252962
C11, 13, 14, 15, 16, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 1000								
C10	9 mfd, .45 mfd, 300V, Duramica	481-132180	C120	10 mfd, .45 mfd, NT400, Ceramic Tubular	048-000503	* All resistors carbon type, 10%, 1/2 watt, unless otherwise stated.		
C11	9 mfd, .45 mfd, 300V, Duramica	481-132180	C120A, B, C	10 mfd, .45V, 20 mfd, 450V, 28 mfd, 400V, Electrolytic	048-000513	COILS		
C12	9 mfd, .45 mfd, 300V, Duramica	481-132180	C130	0.22 mfd, 10%, 200V, Mica	048-001124	L2A, B	IF Trap	950-000771
C13	9 mfd, .45 mfd, 300V, Duramica	481-132180	C131, 132	0.01 mfd, 1400V, Ceramic Disc	947-200752	L3	Antenna (75WV)	051-003993
C14	9 mfd, .45 mfd, 300V, Duramica	481-132180	C135	Variable, Differential	048-000753	L4	Antenna (90M)	051-003991
C15	0.001 mfd, GMV, 500V, Ceramic Disc	047-200230	C138	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L5	Antenna (40M)	051-003992
C16	9 mfd, .45 mfd, 300V, Duramica	481-132180	C139	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L6	Antenna (20M)	051-003993
C17	470 mfd, 2%, 300V, Duramica	481-162471	C140	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L7	Antenna (15M)	051-003996
C18	470 mfd, 2%, 300V, Duramica	481-162471	C141	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L8	IF Choke, 0.2MH	051-003995
C19	470 mfd, 2%, 300V, Duramica	481-162471	C142	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L9	Mixer (50WV)	051-003999
C20	470 mfd, 2%, 300V, Duramica	481-162471	C143	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L10	Mixer (10M)	051-003997
C21	470 mfd, 2%, 300V, Duramica	481-162471	C144	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L11	Mixer (10M)	051-003998
C22	470 mfd, 2%, 300V, Duramica	481-162471	C145	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L12	Mixer (10M)	051-003999
C23	470 mfd, 2%, 300V, Duramica	481-162471	C146	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L13	Mixer (10M)	051-003999
C24	470 mfd, 2%, 300V, Duramica	481-162471	C147	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L14	Mixer (10M)	051-003999
C25	470 mfd, 2%, 300V, Duramica	481-162471	C148	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L15	Mixer (10M)	051-003999
C26	470 mfd, 2%, 300V, Duramica	481-162471	C149	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L16, 33	IF Choke, 0.2MH	051-003999
C27	470 mfd, 2%, 300V, Duramica	481-162471	C150	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L17	Flament Choke	051-003999
C28	470 mfd, 2%, 300V, Duramica	481-162471	C151	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L18	Oscillator (75WV)	051-003999
C29	470 mfd, 2%, 300V, Duramica	481-162471	C152	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L19, 23	Oscillator (90M and 10M)	051-003999
C30	470 mfd, 2%, 300V, Duramica	481-162471	C153	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L20, 24	Oscillator (90M and 10M)	051-003999
C31	470 mfd, 2%, 300V, Duramica	481-162471	C154	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L21, 28	Oscillator (20M and 10M)	051-003999
C32	470 mfd, 2%, 300V, Duramica	481-162471	C155	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L22, 25	Oscillator (15M and 10M)	051-003999
C33	470 mfd, 2%, 300V, Duramica	481-162471	C156	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L23	VFO	051-003999
C34	470 mfd, 2%, 300V, Duramica	481-162471	C157	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L24	VFO	051-003999
C35	470 mfd, 2%, 300V, Duramica	481-162471	C158	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L25	VFO	051-003999
C36	470 mfd, 2%, 300V, Duramica	481-162471	C159	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L26	VFO	051-003999
C37	470 mfd, 2%, 300V, Duramica	481-162471	C160	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L27	VFO	051-003999
C38	470 mfd, 2%, 300V, Duramica	481-162471	C161	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L28	VFO	051-003999
C39	470 mfd, 2%, 300V, Duramica	481-162471	C162	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L29	VFO	051-003999
C40	470 mfd, 2%, 300V, Duramica	481-162471	C163	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L30	VFO	051-003999
C41	470 mfd, 2%, 300V, Duramica	481-162471	C164	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L31	VFO	051-003999
C42	470 mfd, 2%, 300V, Duramica	481-162471	C165	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L32	VFO	051-003999
C43	470 mfd, 2%, 300V, Duramica	481-162471	C166	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L33	VFO	051-003999
C44	470 mfd, 2%, 300V, Duramica	481-162471	C167	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L34	VFO	051-003999
C45	470 mfd, 2%, 300V, Duramica	481-162471	C168	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L35	VFO	051-003999
C46	470 mfd, 2%, 300V, Duramica	481-162471	C169	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L36	VFO	051-003999
C47	470 mfd, 2%, 300V, Duramica	481-162471	C170	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L37	VFO	051-003999
C48	470 mfd, 2%, 300V, Duramica	481-162471	C171	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L38	VFO	051-003999
C49	470 mfd, 2%, 300V, Duramica	481-162471	C172	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L39	VFO	051-003999
C50	470 mfd, 2%, 300V, Duramica	481-162471	C173	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L40	VFO	051-003999
C51	470 mfd, 2%, 300V, Duramica	481-162471	C174	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L41	VFO	051-003999
C52	470 mfd, 2%, 300V, Duramica	481-162471	C175	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L42	VFO	051-003999
C53	470 mfd, 2%, 300V, Duramica	481-162471	C176	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L43	VFO	051-003999
C54	470 mfd, 2%, 300V, Duramica	481-162471	C177	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L44	VFO	051-003999
C55	470 mfd, 2%, 300V, Duramica	481-162471	C178	0.01 mfd, 20%, 500V, Ceramic Disc	947-100354	L45	VFO	051-003999
C56	470 mfd, 2%, 300V, Duramica	481						

SERVICE REPAIR PARTS LIST (CONT.)

Schematic Symbol	Description	Hallcrafters Part Number	Schematic Symbol	Description	Hallcrafters Part Number	Schematic Symbol	Description	Hallcrafters Part Number
SWITCHES								
SI	BAND SELECTOR	-----		Knob, Notch	015-001651	M1	Lock, Line Cord	076-100953
SA	Wafer	042-000182		Knob, Pitch	015-001650		Meter, Carrier Level	082-000504
SB	Wafer	042-000186		Knob, ANL-AVC	015-001649		Meter Mounting	043-005190
SC	Wafer	042-000185		Knob, RF Gains	015-001647		Plug, Auxiliary	035-100033-01
SD	Wafer	042-000186		Knob, Ant. Trim	015-001646		Pointer, Band Selector	082-000485
SE	Wafer	042-000187		Knob, Tuning & Band Selector	015-001583		Pointer, Main Tuning	042-000474
SF	Wafer	042-000189		Knob, Xtal Cal.	015-205835		Pointer Slide Assembly	153-002152
SG	Wafer	042-000188		Knob, Cal. Set	015-001543		Retainer, C-Washer	076-100611
S2	Rotary, AVC-ANL	040-002395	MISCELLANEOUS					
S3	Toggle, XTAL-CAL	040-002314		Button Plug, Plastic	017-000479		Ring, Retaining	076-100552
S4	Rotary, FUNCTION	040-002379		Cabinet Front Assembly	150-000480		Shaft, Band Selector Gear	074-002430
S5	Rotary, SELECTIVITY	040-002370		Cabinet Rear Assembly	150-000501		Shaft, Function Switch	074-002440
S6	Toggle, RECEIVE-STANDBY	040-002313		Cabinet Top Assembly	150-000500		Shaft, Selectivity Switch	074-002441
TUBES								
V1, 12, 13	6AU6 Calibrator, AVC Amplifier, Meter Tube	090-000808	801	Cam Assembly, Main Tuning	077-200951		Shaft, Tuning Dial Lock	074-002821
V2, 5, 8, 11	6DC6 RF Amplifier, 1st IF, 2nd IF, 50.75MC IF	090-001338		Connector, Coaxial	010-100056		Shield, Electron Tube V1, V2, V5, V7, V8, V9, V11, V13, V15, V16	049-201191
V3, 6	6BA7 Mixer, 1st & 2nd	090-000815		Cam Knock, Dial Lock	073-004120		Shield, Electron Tube V4, V10, V14, V16	049-201190
V4, 10	12AT7 Crystal Osc. & 3rd Conversion Oscillator	090-000034		Detect., Band Selector Switch	041-000028		Shield, Pilot Light	046-100037
V7	6CD6 VFO	090-001115		Dial Cord	039-000049		Socket, Crystal	006-000971
V9	6BA6 3rd Mixer	090-001113		Dial Light Socket Assembly	046-000570		Socket, Crystal	006-100320
V14	6BJ7 AM Det., AVC-ANL	090-001113		Dial Scale, Calibrated (Band Selector)	083-000940		Socket, Electron Tube, 7-Pin	006-300433
V15	6DV6 500K-CW Detector	090-001114		Dial Scale, Calibrated (Main Tuning)	083-000939		Socket, Electron Tube, 7-Pin	006-100944
V16	12AX7 Audio Amp. -BFD	090-000038		Dial Scale, Main Tuning	083-000774		Socket, Electron Tube, 7-Pin	006-100954
V17	6AQ5 Audio Output	090-001331		Drum, Band Selector Cord	028-000406		Ceramic Socket, Electron Tube, 7-Pin	006-200759
V18	0A2 Voltage Regulator	090-000001		Keutchen	077-000611		w/Shield	006-200672
KNOBES								
	Knob, Function	015-001730		Foot, Mounting	016-100029		Socket, Octal (Auxiliary)	006-200296
	Knob, Audio Gain	015-001732	803	Front Panel	049-001113	802	Socket, Octal (Auxiliary)	006-200296
	Knob, Selectivity	015-001731		Fuseholder	006-100451		Spring, Compression	075-000800
				Glass, Dial	022-000621		Spring, Crystal Retaining	075-000814
				Ring, Piano type	030-000730		Spring, Dial Lock	075-000807
				Hub, Dial Scale	077-000473		Spring, Tension	075-000768
				Hub, Tuning Dial	077-000696		Window, Dial (Band Selector)	022-000625
				Jack, Shorting type	036-100602		Window, Dial (Main Tuning)	022-000626
				Line Cord	087-200577			

NOTES:

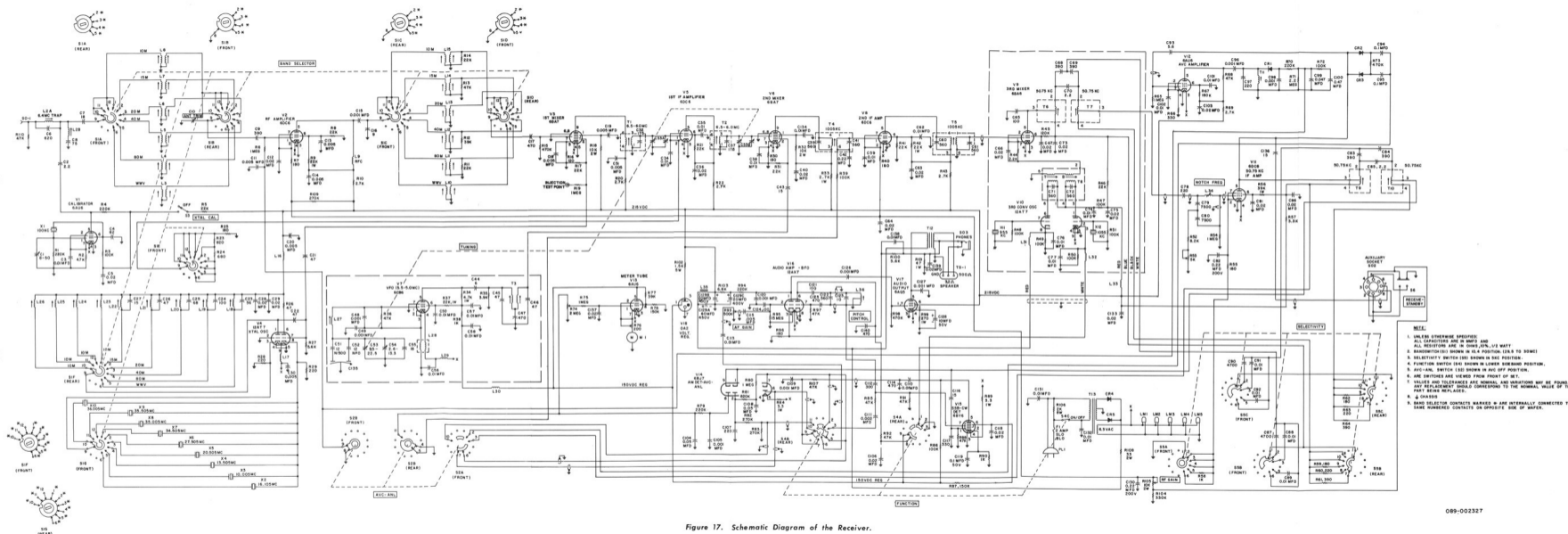


Figure 17. Schematic Diagram of the Receiver.

Warranty

"The Hallicrafter's Company warrants each new radio product manufactured by it to be free from defective material and workmanship and agrees to remedy any such defect or to furnish a new part in exchange for any part of any unit of its manufacture which under normal installation, use and service discloses such defect, provided the unit is delivered by the owner to our authorized radio dealer, wholesaler, from whom purchased, or, authorized service center, intact, for examination, with all transportation charges prepaid within ninety days from the date of sale to original purchaser and provided that such examination discloses in our judgment that it is thus defective.

This warranty does not extend to any of our radio products which have been subjected to misuse, neglect, accident, incorrect wiring not our own, improper installation, or to use in violation of instructions furnished by us, nor extend to units which have been repaired or altered outside of our factory or authorized service center, nor to cases where the serial number thereof has been removed, defaced or changed, nor to accessories used therewith not of our own manufacture.

Any part of a unit approved for remedy or exchange hereunder will be remedied or exchanged by the authorized radio dealer or wholesaler without charge to the owner.

This warranty is in lieu of all other warranties expressed or implied and no representative or person is authorized to assume for us any other liability in connection with the sale of our radio products."

Form No. 948632

the Hallicrafters co.